



PD-762

Etch Prime – Gray

SX1031

SXA1031

Aerosol

SX1031 and SXA1031 Etch Prime – Gray was designed to provide excellent adhesion and corrosion resistance to properly prepared steel and aluminum.



Features

- Packaged in aerosol and quart cans
- Offers superior adhesion
- Ready to spray
- Easy to sand
- Can be used for spot repairs & overalls
- Non-Chrome

Compatible Surfaces

- SX1031 may be applied over:**
- Properly cleaned and sanded steel
 - Properly cleaned and sanded galvanized metal
 - Properly cleaned and sanded stainless steel
 - Properly cleaned and sanded aluminum



Compatible Topcoats

- | | | | |
|---|------------------------------------|--|--|
| • CONCEPT® (DCC)
Acrylic Urethane | • Omni™ (MBC)
Acrylic Basecoat | • Omni™ (MCV)
High Solids Urethane | • Delta® (DUHS) High Solids
Polyurethane Basecoat |
| • CONCEPT® LV (CLV)
Acrylic Urethane Color | • Omni™ (MTK)
Acrylic Urethane | • Omni™ (MCV) Basecoat | • Delta® (DFHS) Fast Dry
High Solids Polyurethane |
| • Delstar® / Delthane®
(DAR/DXR80) | • Omni™ (MLV)
Low VOC Urethane | • Global (BC) Basecoat Color | • Delta® (DGHS) Chemical
Resistant Polyurethane |
| • Delstar® Acrylic Enamel | • Omni™ (MAE)
Acrylic Enamel | • Global (DG)
Direct Gloss Color | • Delta® (DSS) Medium
Solids Polyurethane |
| • Deltron® 2000 (DBC)
Basecoat | • Omni™ (MAE/MH)
Acrylic Enamel | • Global (DGLV)
Direct Gloss LV Color | • Delta® (DVHS) Fast Dry
2.8 VOC Polyurethane |
| • Deltron® (DBU)
Universal Basecoat | • Omni™ (MCV)
Acrylic Urethane | • Delta® 2800 (DHS)
2.8 VOC Polyurethane | |
| | | • Delta® 3500 (DUHS) High
Solids Polyurethane | |

Application Data

Surface Preparation:



1. Clean surface thoroughly with appropriate PPG wax & grease remover.
2. Sand with 320 grit paper. Blow off and clean again with PPG wax & grease remover.

Application Procedure:



1. Shake or stir product thoroughly before using. No additional thinning required.
2. Apply 2-3 medium coats, allowing 3-5 minutes flash time between coats. Use 35-45 psi from conventional equipment or 8-10 psi at the cap with HVLP equipment.
3. **Etch Prime – Gray** is dry to touch in 15 minutes. Allow 30 minutes dry time before sanding, priming or topcoating.
4. Must be sanded and re-coated if not topcoated within 24 hours.
5. Clean spray equipment with urethane reducer or lacquer type solvents.
6. For best results, use at approximately 70°F.

ATTENTION: When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1031	6.2	11.23	180
SXA1031	5.6	6.52	104

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

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